

Methane Review

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Methane Background

Industrial Use

Stoichiometric Catalysis

Catalytic Catalysis

Why Interest in Methane?

- Depletion of Oil Reserves
- Global Warming due to fossil fuels
- Public Resistance to Nuclear Energy
- Methane combustion $>$ oil



Chem. Rev. 1995, **95**, 987.

Fuel Challenges

- Permanent Gas - Pressures cannot liquefy, only low temp can
- Pipelines used - but requires high pressure and not cost effective
- Purification
 - C2 - C4 molecules
 - Sulfur
 - Water



Chem. Rev. 1995, **95**, 987.

Synthetic Issues



- Tetrahedral Geometry
- Unusually high C-H bond strength
 - Least reactive alkane by radical reagents
- Methyl cation is highly unstable
 - Least reactive alkane with hydride abstraction
- High Ionization potential
 - Unreactive toward electron transfer reactions
- Methane is sterically unhindered, so in theory a very large reactive catalyst should be selective

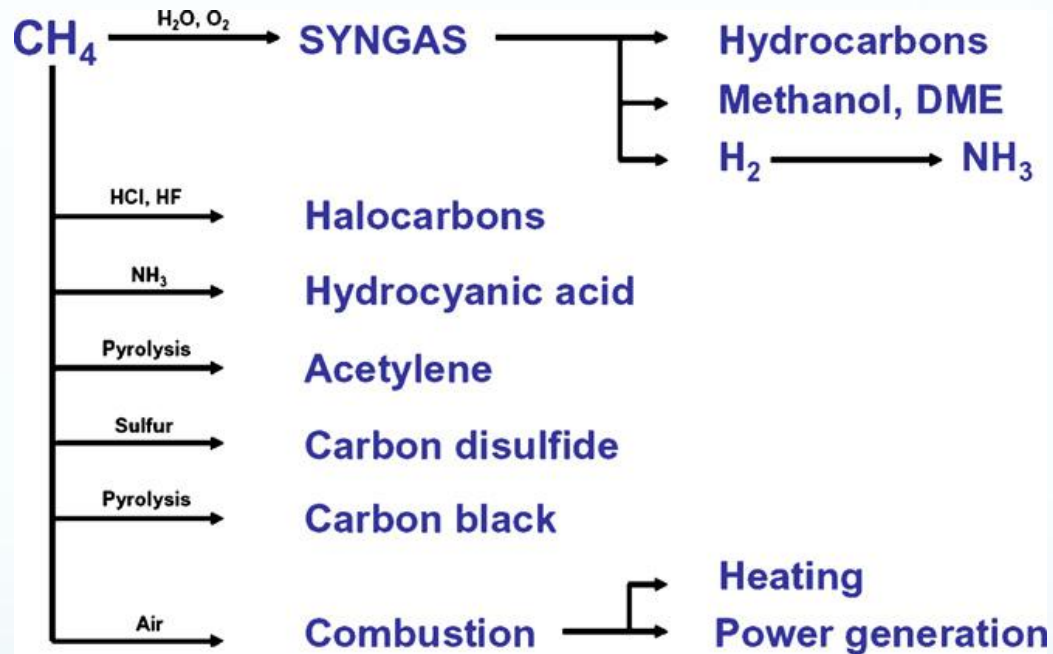
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Industrial Uses of Methane

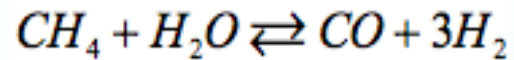


Methanol Conversion

- Steam Reforming
- Fischer-Tropsch
- No direct process
 - Current work: none with high conversion, yield, or catalyst stability

Steam Reforming

- Hydrogen gas from primary energy feedstock

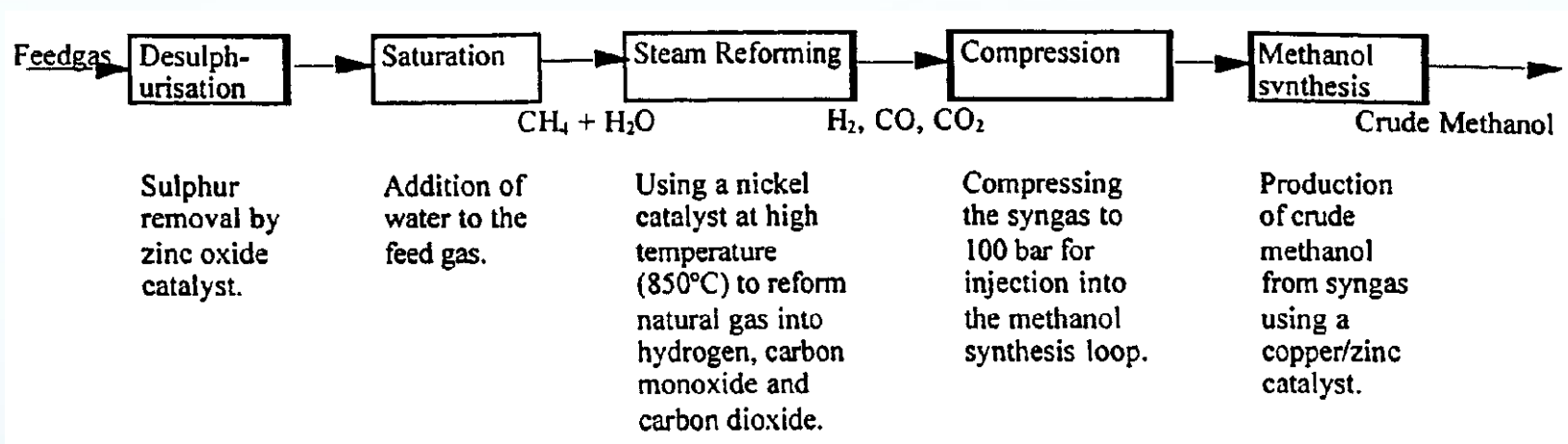


- Water Gas-Shift



Methanol to Gasoline Process

- Take syn gas produced from steam reforming:



MTG Process (cont)

- Use of ZSM-5 cat



#

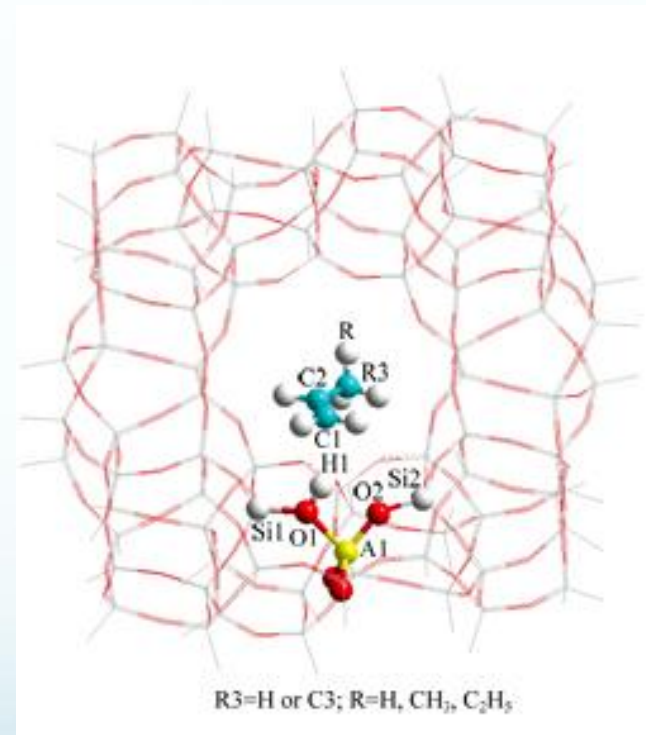
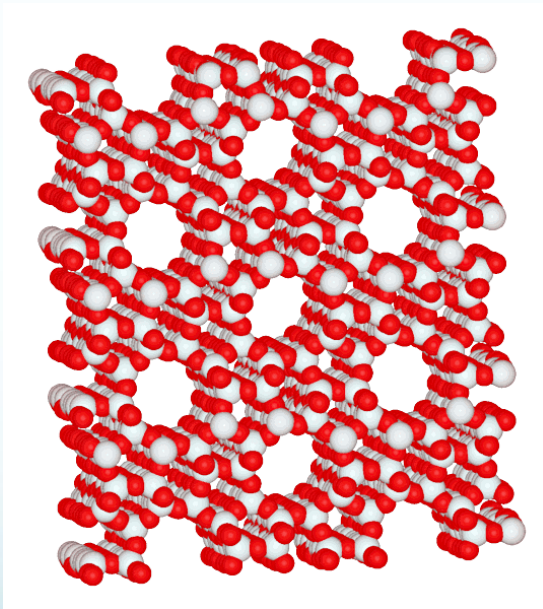
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- Product Composition

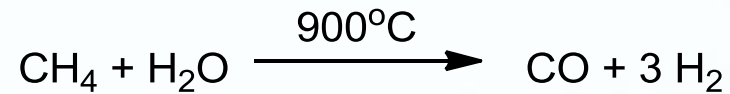
<i>Hydrocarbon product</i>	<i>w/w %</i>	<i>Gasoline composition</i>	<i>w/w %</i>
Light Gas	1.4	Highly branched alkanes	53
Propane	5.5	Highly branched alkenes	12
Propene	0.2	Napthenes (cycloalkanes)	7
Isobutane	8.6	Aromatics	28
n-Butane	3.3		
Butenes	1.1		
C ₅ ⁺ Gasoline	79.9		

HZSM-5: Zeolite Socony Mobil

- Chemical formula: $\text{Na}_n\text{Al}_n\text{Si}_{96-n}\text{O}_{192} \cdot 16\text{H}_2\text{O}$
- Heterogeneous Catalysis



Fischer-Tropsch Process



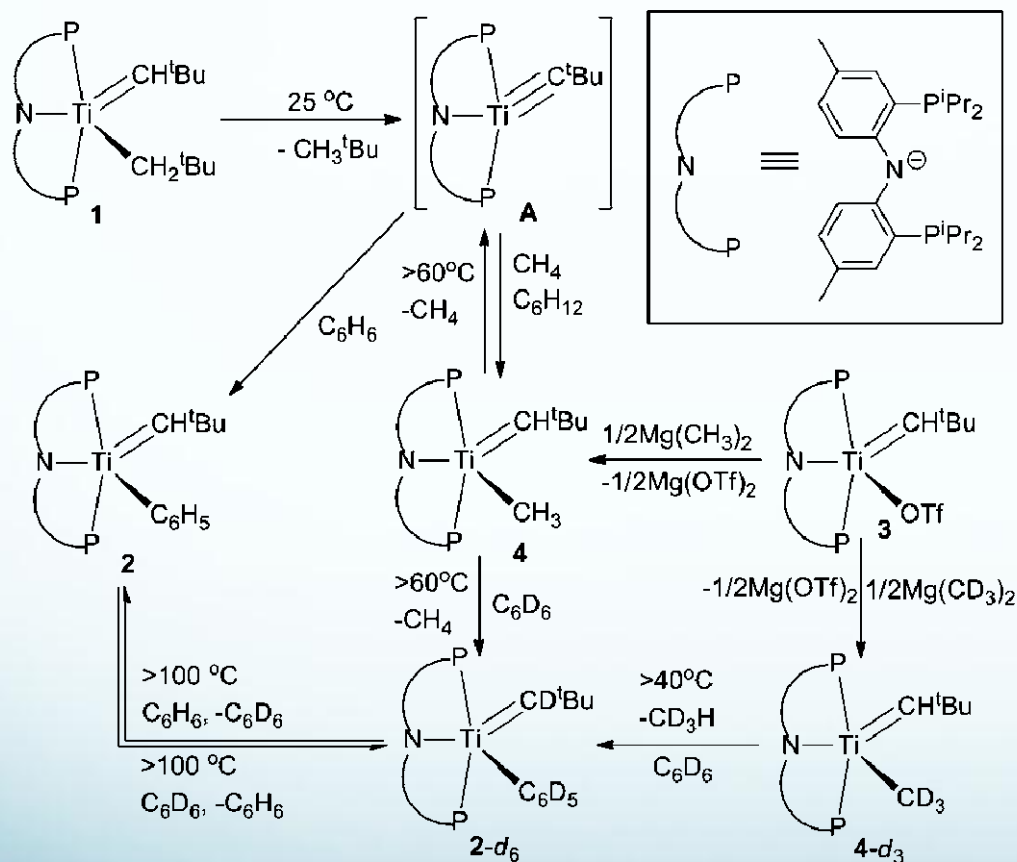
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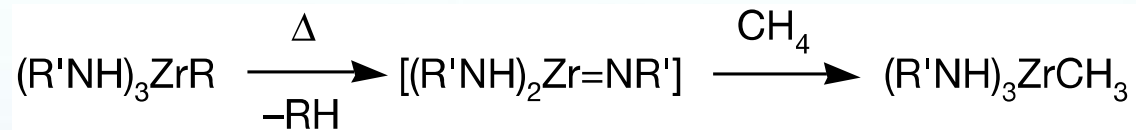
Alkyidyne Complexes



- room temp
- 1,2 C-H bond addition
- Methylidene product for polymers

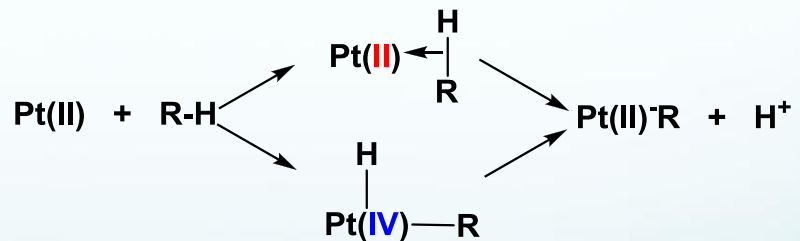
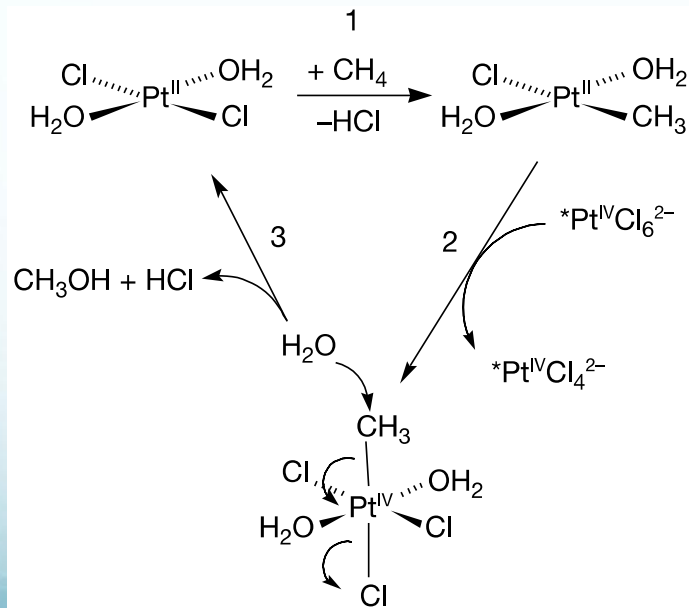
1, 2-Addition

- Metal-nonmetal double bond
- Unexplored area



Oxidation through Pt

- Shilov Process
 - Catalytic in Pt(II) but requires stoichiometric amounts of Pt(IV)
 - Non radical selectivity patterns (Electrophilic)



Low Temperature Oxidation

- Oxidation of Methane to Methyl bisulphate

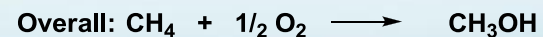
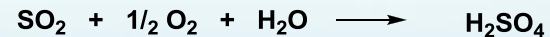
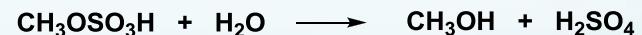
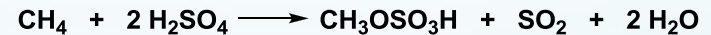
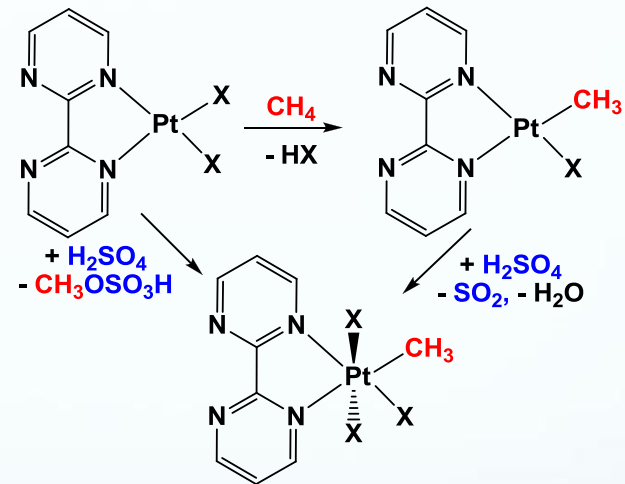
- 90% selectivity

- Product is of little use

- Must go through another conversion

- 72% yield, 89% converts.

81% selectivity



Modified Periana's Catalyst

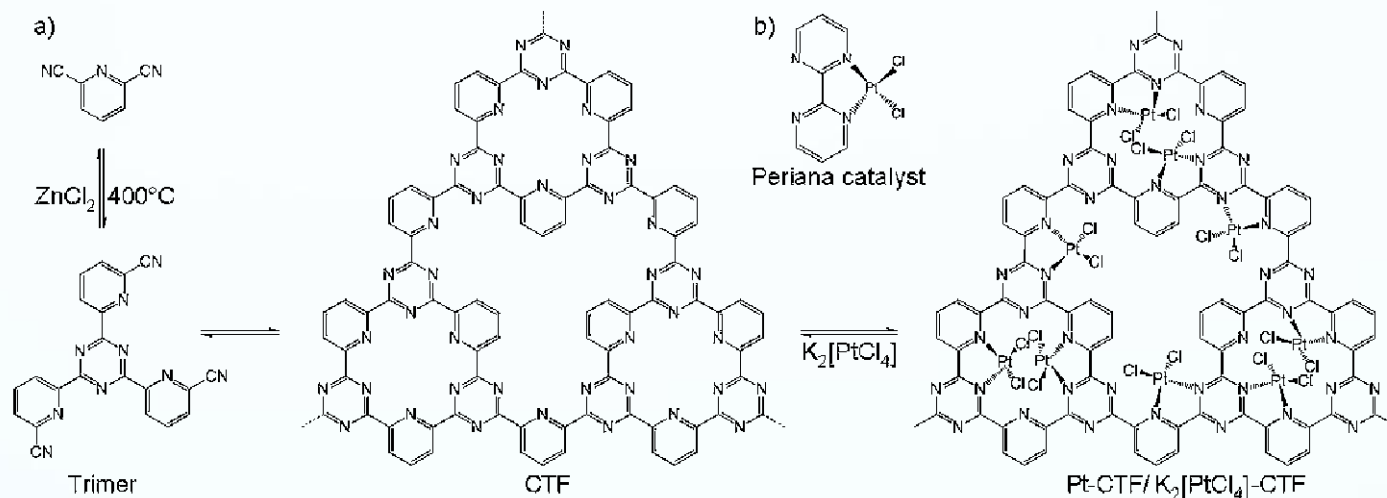


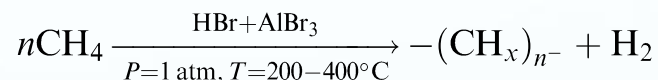
Table 1: Catalytic activity of the molecular Periana catalyst and the heterogeneous PtCTF and $\text{K}_2[\text{PtCl}_4]$ -CTF catalysts in methane oxidation.

Catalyst ^[a]	Final methane conc. [mol L ⁻¹]	TON ^[b]
Periana catalyst ^[c]	1.65	158
Periana catalyst ^[d]	1.49	355
$\text{K}_2[\text{PtCl}_4]$ -CTF ^[e]	1.54	201
PtCTF ^[f]	1.80	246

[a] Reaction conditions: 15 mL H_2SO_4 (30% SO_3), 40 bar CH_4 pressure (258°C), 2.5 h at 2158°C. [b] TON based on the platinum content determined from SEM/EDX. [c] 65 mg Periana catalyst. [d] 26 mg Periana catalyst. [e] 48 mg CTF with 92 mg $\text{K}_2[\text{PtCl}_4]$. [f] Data from the second run with 62 mg PtCTF.

Super Acid Catalysis

- Oxygen-free electrophilic oligomerization



- Lewis Acid + Bronstead Acid

Table 1 Results of CH₄ oligomerization using different acid catalysts and the effect of temperature; $P = 1 \text{ atm}$, $T(\text{AlBr}_3) = 373 \text{ K}$, $n(\text{CH}_4):n(\text{AlBr}_3):n(\text{HBr}) = 1:0.005:1.32$, residence time = 60 s; selectivities are at reaction time = 4 h except ^a

Catalyst	$T \text{ (K)}$	%CH ₄ conv.	Hydrocarbons yield (%C)					
			C ₂	C ₂ =	C ₃	C ₃ =	C ₃ =	C ₅ -C ₈
Blank	673	0.0	—	—	—	—	—	—
HBr	673	20.0	—	—	—	—	—	—
AlBr ₃	673	0.0	—	—	—	—	—	—
HBr + AlBr ₃	473 ^a	98.2 ± 1.8	—	—	0.15	—	0.001	0.01
HBr + AlBr ₃	573	99.1 ± 1.4	—	—	0.14	—	0.001	0.03
HBr + AlBr ₃	623	99.9	—	—	—	0.35	0.001	0.02
HBr + AlBr ₃	673	>99.9	0.11	0.04	—	—	—	0.04

^a Selectivities at reaction time 3rd h.

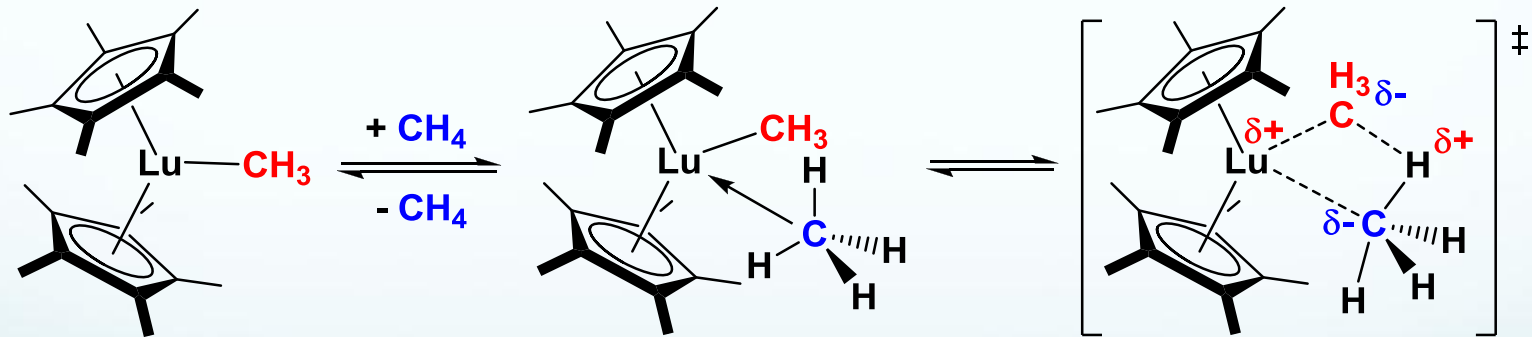
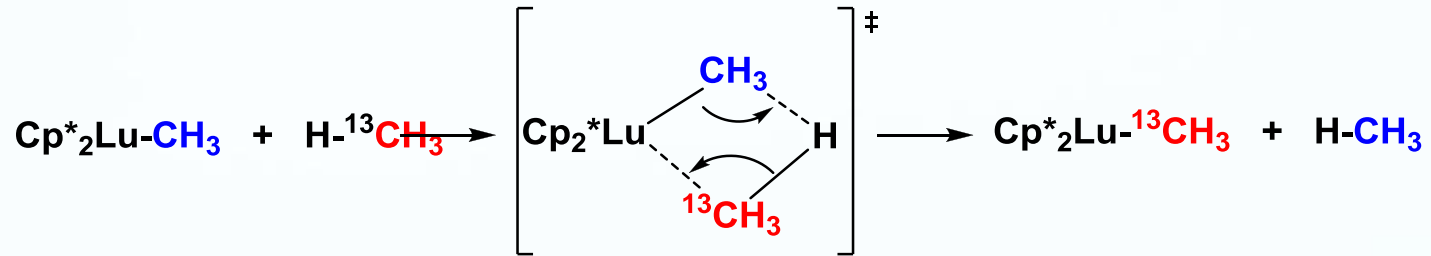
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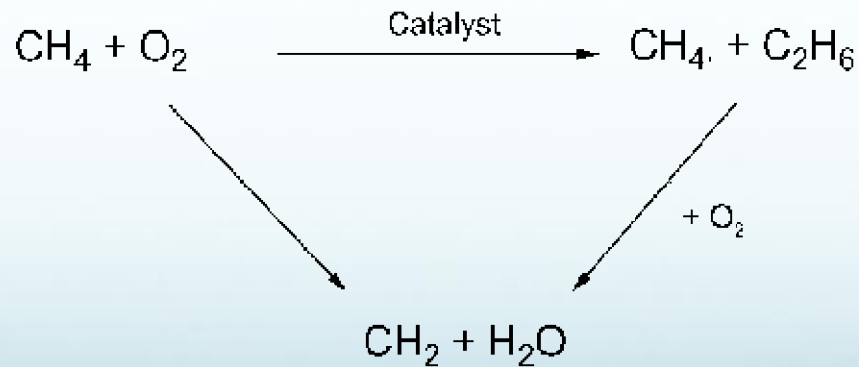
Catalytic Catalysis

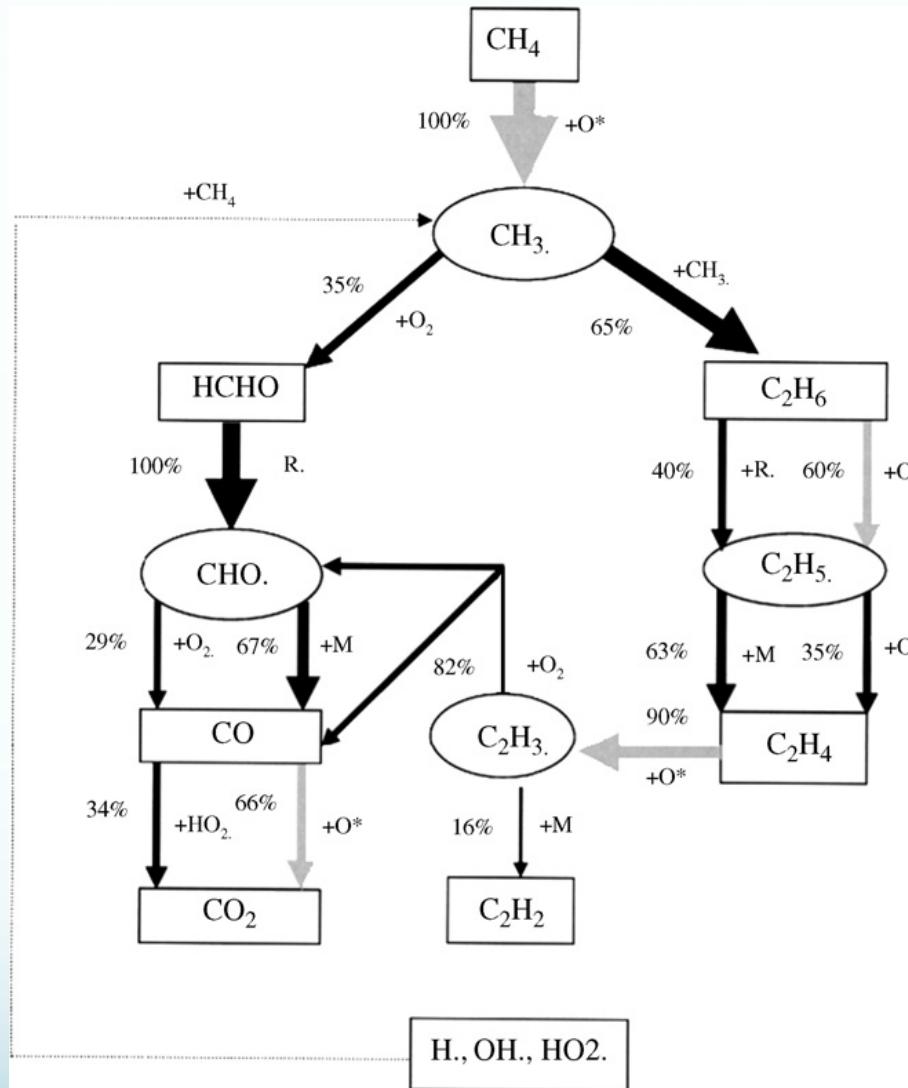
Sigma Bond Metathesis



Oxidative Coupling

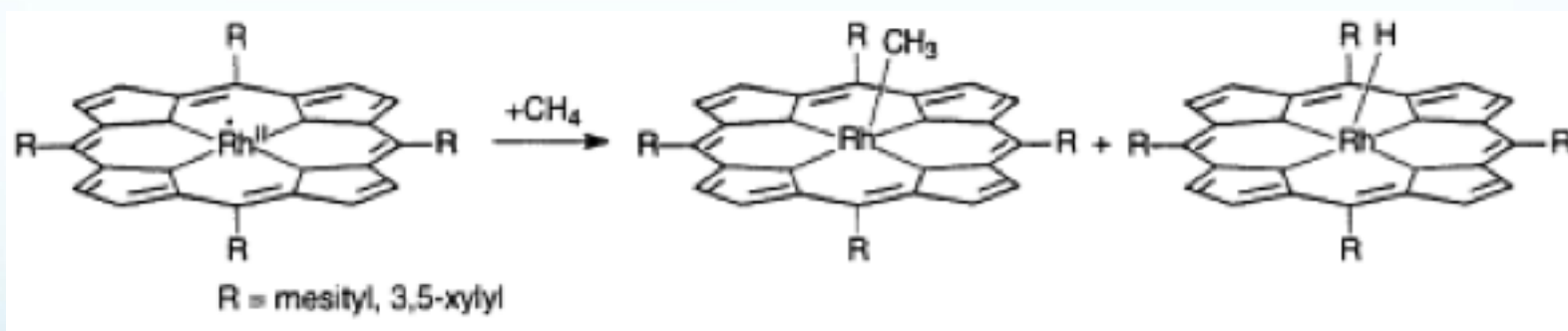
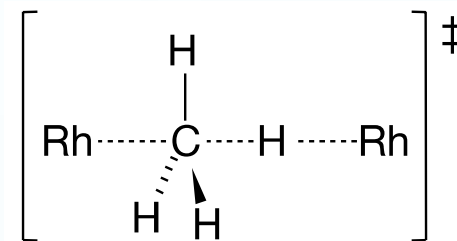
- Active site in catalyst activates C-H bond, combusting the reagent
- Goal: find catalytic material where secondary C-H activation is inhibited
 - Membrane separation of methane and O₂





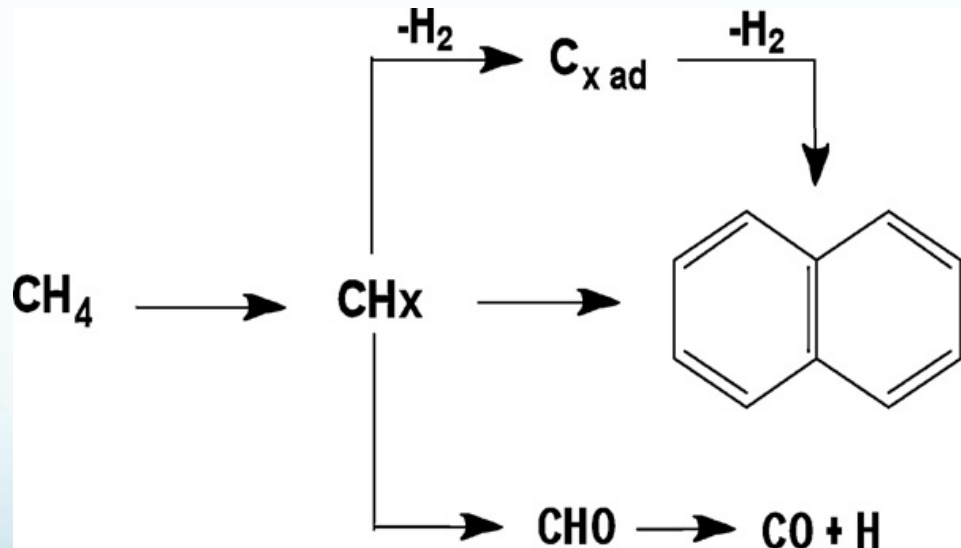
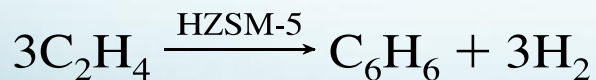
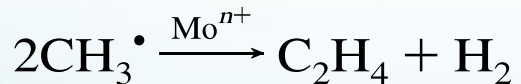
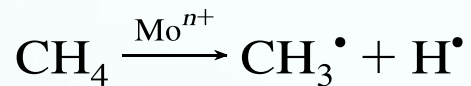
Rh(II) Porphyrin

- (TMS)Rh dimer



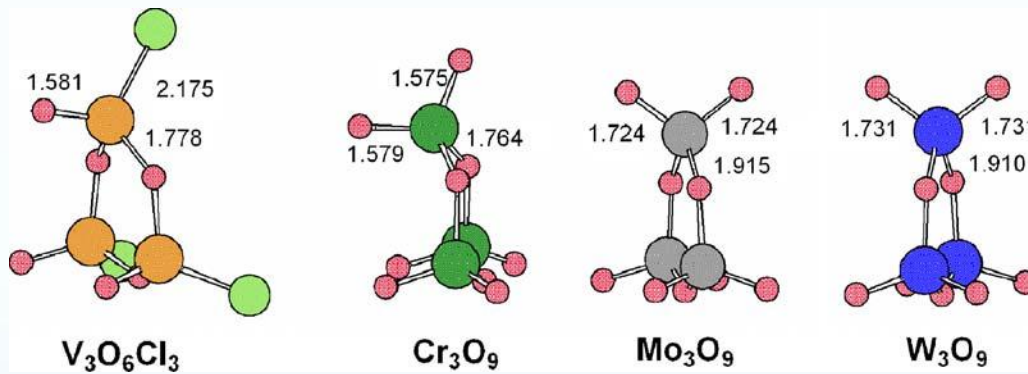
Methane Aromatization

- Dehydrogenated methane (absence of oxygen)
 - Benzene, naphthalene, and hydrogen
- Metal Oxide Cat (Mo, W, V, Cr) / Common: MnO_3

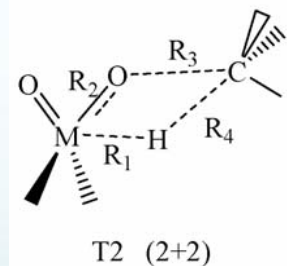
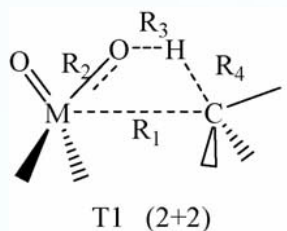


Methane Oxidation Study

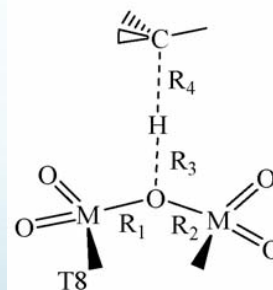
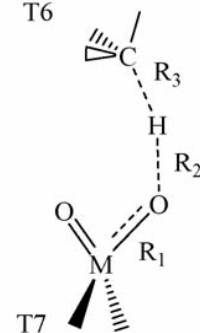
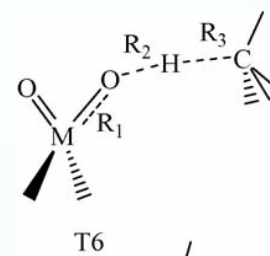
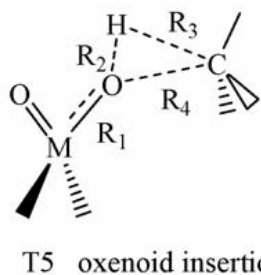
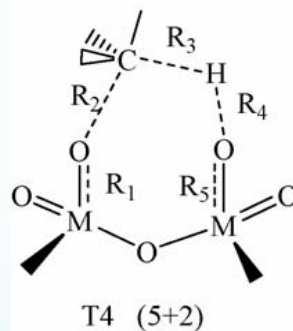
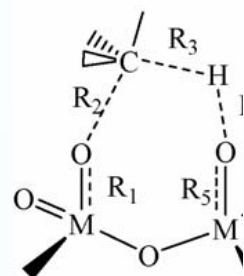
- Active oxidant in solution and gas phase



Oxidative Pathways

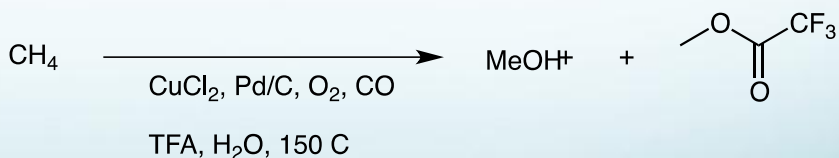
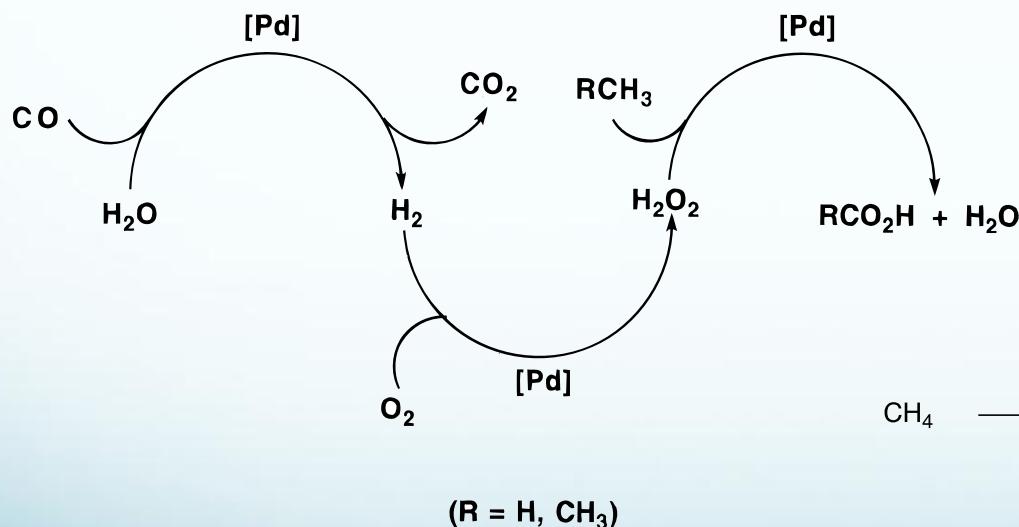


T3 (3+2)



Catalytic Bimetallic Oxidation

- Use of CuCl_2 with Pd catalyst yielded methanol and its ester as only products, without acetic or formic acid byproducts



Sen. *JACS*. 1997, 119, 6048.

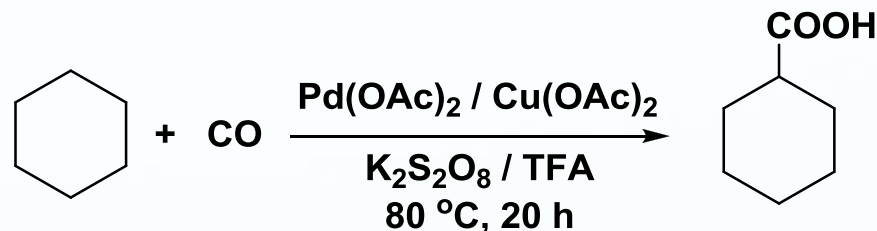
Acetic Acid Synthesis

- Rh cat one step process
- Only byproducts were methanol and formic acid
- Additives: Pd/C or I⁻
- High [CO] preserve catalyst

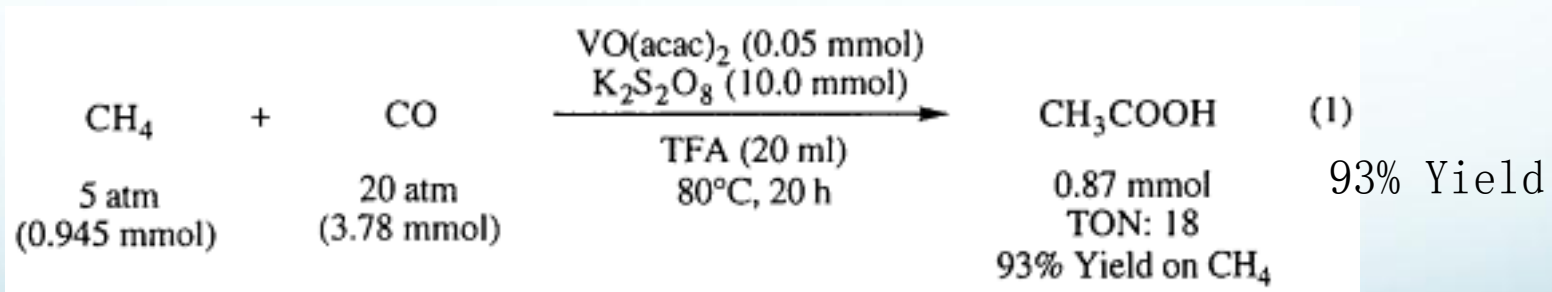
observations are consistent with a solution rather than metallic rhodium being the active species in acetic acid formation. In the absence of additives, the catalyst is rapidly deactivated.

Improvement

- Fujiwara

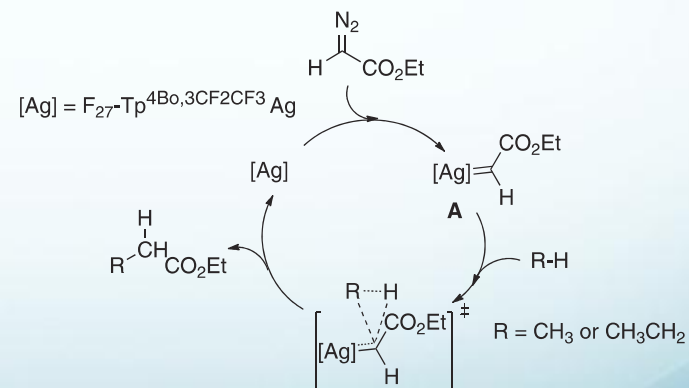
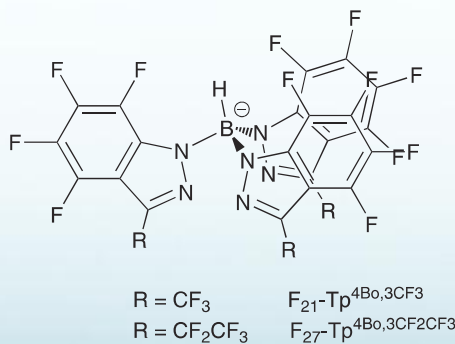
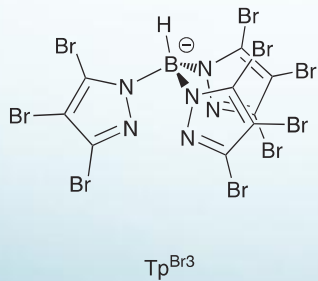
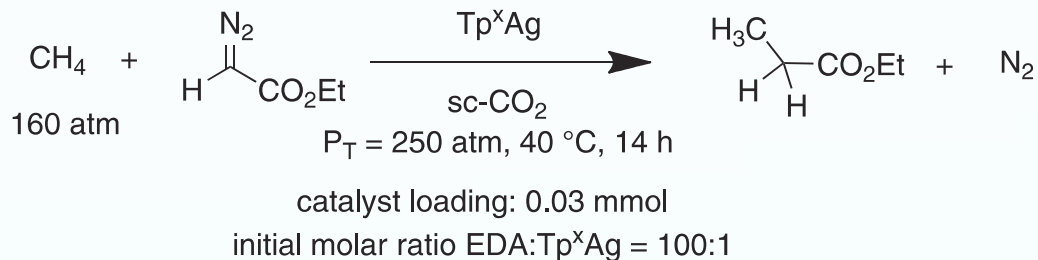


- This process used for methane, 1% yield
- Shifted to new catalytic system



Carbene Insertion

- Supercritical CO₂ - methane soluble
- 19% Yield

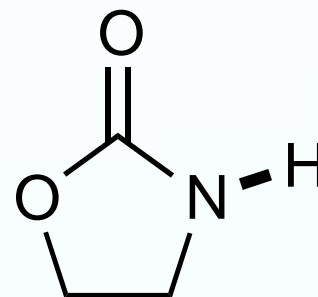
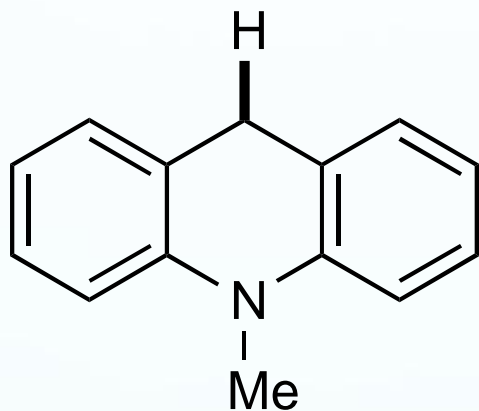


Conclusions

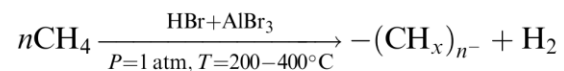
- Most current methods require harsh conditions and yield bad selectivity
- Over oxidation common
- Heterogeneous pathways are hard to control
- Stoichiometric pathways are too costly and impractical
- Methane activation will become a necessary pathway to fuel in the near future.

Bond Strength

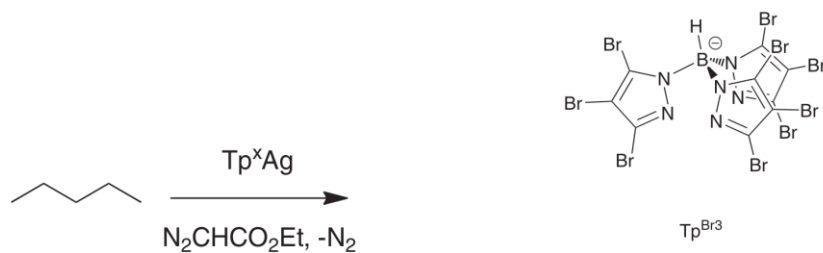
pKa



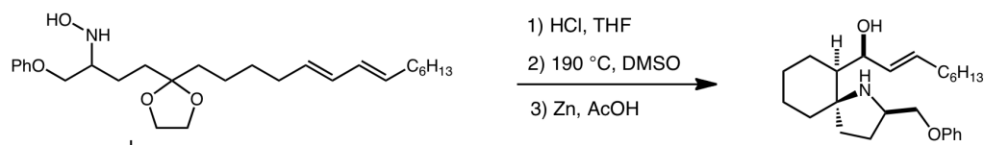
1. Provide the mechanism for the super acid oligomerization of methane.



2. What are the 3 products of the carbene insertion below? (Select major product).

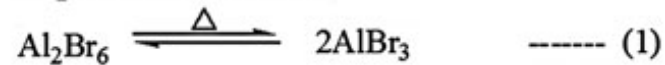


3. Provide an arrow pushing mechanism for the transformation below.
(Hint: Zn/AcOH cleaves N-O bonds)

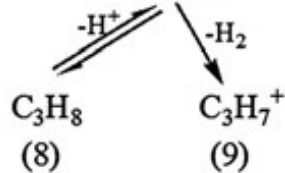
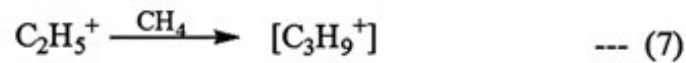
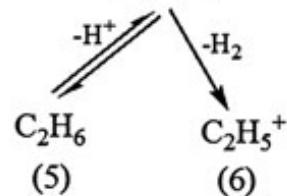
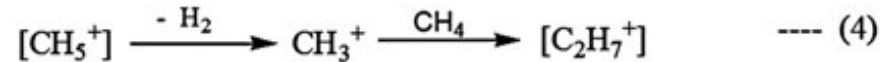
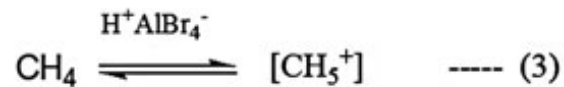


Question

Superacid formation:



Foramtion of higher alkanes



Carbene Insertion (Alkanes)

